

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Assly	RESULT AREA	P	Q	DEF:- A		C	D	S	M

CELL :- A386	CELL NAME:-Oil Pump Assembly	MACHINE / STAGE :-	OPERATION :
--------------	------------------------------	--------------------	-------------

KAIZEN THEME :- To reduce operator fatigue.

IDEA: Input material distance reduce

WIDELY/DEEPLY:-

COUNTERMEASURE:- To provided input material on line below working table.

BENCHMARK	30 min
TARGET	0
KAIZEN START	14.01.16
KAIZEN FINISH	14.01.16

PROBLEM / PRESENT STATUS :- Operator fatigue



BEFORE

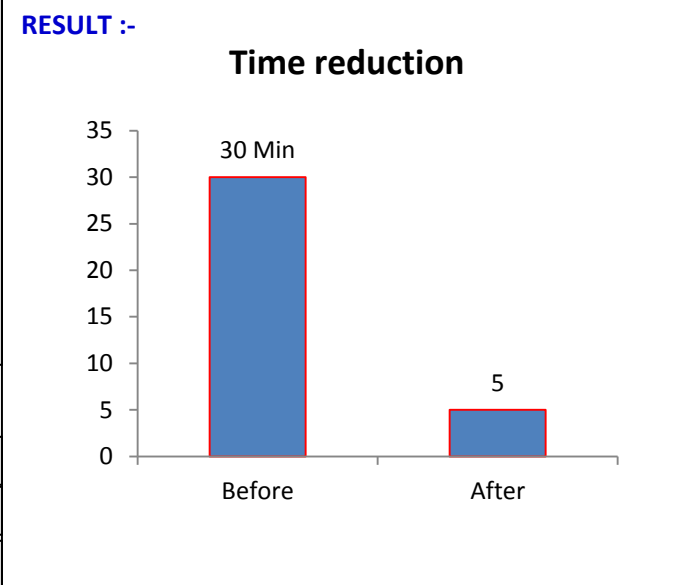
AFTER

TEAM MEMBERS :-
Dilip, Joti

- BENEFITS :-**
1. Time saving
 2. Increase morale

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
 Why 1 :- Operator fatigue
 Why 2 :- Input material at long distance
 Why 3 :-No provision



WHAT TO DO-

HOW TO DO:

FREQUENCY :

ROOT CAUSE:- No provision

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
-----	-----	-----

REGISTRATION NO. & DATE:-

REGISTERED BY :-

MANAGER'S SIGN :-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1				